

Tel. 2310855844, 2106452848 Email. contact@megalab.gr

www.megalab.gr





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GRAVIMETRIC GAS & VAPOR SORPTION ANALYZERS

## hidenisochema.com

Hiden Isochema is a world leader in the design and manufacture of high accuracy sorption instruments for research, development and production applications in materials science and related fields.

**IGA**SORP

XCS

ABR

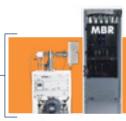
Climate Control

**IGA ECO**sorP Gravimetric Analyzer for Carbon Capture Applications

Next Generation Gravimetric

## High Accuracy Hydr Storage Analyzer

**XEMIS** 



335

MBR Membrane Permeation Analyzer



IGA Gravimetric Gas & Vapor Sorption Analyzers

Full details on our complete range of products and services are available on our website.

www.hidenisochema.com

High accuracy gravimetric gas and vapor sorption analyzers for the precise characterization of sorption equilibria and kinetics.

## UNRIVALLED MEASUREMENT PRECISION, ACCURACY AND REPEATABILITY

An ultrasensitive thermostatted microbalance provides high resolution and excellent long-term stability with precise pressure and temperature control.

## FAST AND ACCURATE ANALYSIS OF EQUILIBRIA AND KINETICS USING THE UNIQUE IGA METHOD

Provides consistent analysis with optimum measurement accuracy and faster overall process times.

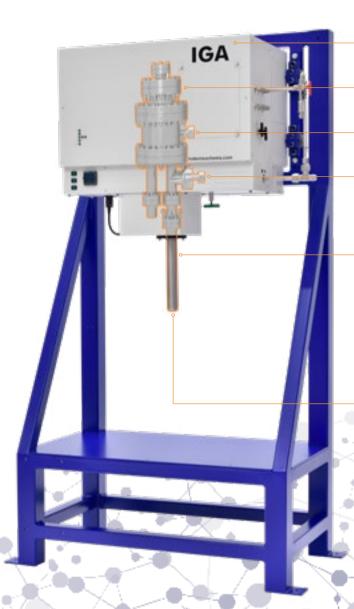
## COMPLETE ISOTHERMAL, ISOBARIC AND KINETIC ANALYSIS FROM VACUUM TO 20 BAR

Precise pressure control from sub-millibar to 20 bar allows determination of isotherms, isobars and isobaric kinetics with a wide range of gases.

A VERSATILE AUTOMATED ANALYZER SUITABLE FOR USE WITH A RANGE OF GASES, MATERIALS AND METHODS



## **IGA OVERVIEW**



**OPTIONS** 

- ▶ Vapor sorption with active pressure regulation from 10<sup>-3</sup> mbar
- Dynamic mode with control of pressure, flow and gas composition
- Advanced functions with integrated mass spectrometer

#### **KEY FEATURES**

- Unrivalled long term microbalance stability
- Fast and accurate analysis of equilibria and kinetics
- Fully programmable for advanced method development
- Active pressure regulation from sub-millibar to 20 bar
- Modular design provides flexible upgradeability

**THERMOSTATTED CABINET** For optimal long term stability

**IGA MICROBALANCE** With sub-microgram resolution

**PRESSURE VESSEL** With all metal fittings

**VACUUM CONNECTION** For in-situ degassing

**SAMPLE REACTOR** Selected to suit application

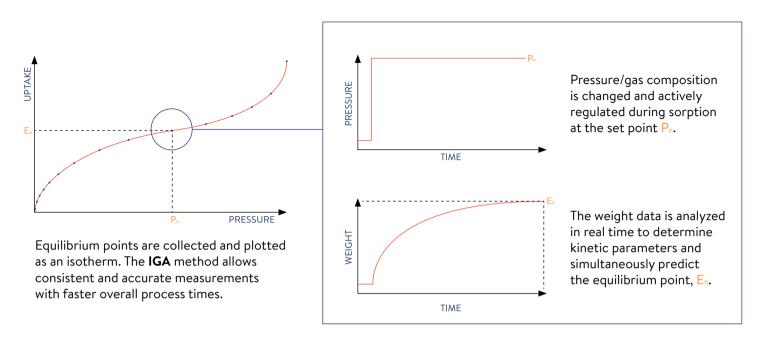
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#### INTERCHANGEABLE THERMOSTATS



## THE IGA METHOD

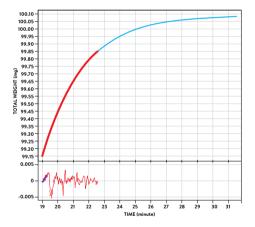
Hiden Isochema's unique **IGA** (Intelligent Gravimetric Analysis) method allows simultaneous, automated determination of sorption kinetics and equilibrium isotherms.

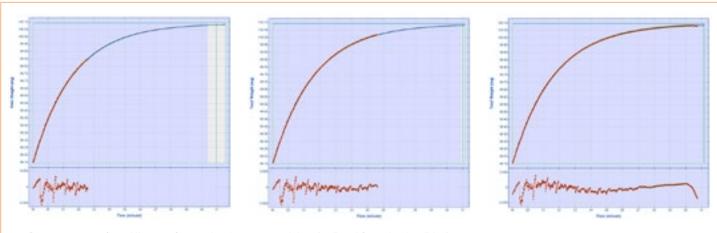


### **KINETIC ANALYSIS**

During an experiment, weight measurements are analyzed using the Real Time Processor (RTP). Parameters defining the fitting process are set by the user, with full flexibility, and end point uptake at each isotherm point is then predicted from the weight data and RTP parameters. The predicted equilibrium is continually refined as data is collected, and displayed both graphically and numerically.

The measurement and fitting process is illustrated in the accompanying screenshots, with the calculated residuals displayed below each kinetic plot indicating the quality of the fit. RTP analysis provides both accuracy and consistency for the acquisition of high quality equilibrium sorption isotherm data and allows the simultaneous extraction of detailed kinetic information.





Screen captures from Hlsorp software showing measured data (red) and fit projection (blue). The predicted endpoint and associated uncertainty (upper plot) and fit residuals (lower plot) are also shown.

## IGA MODELS



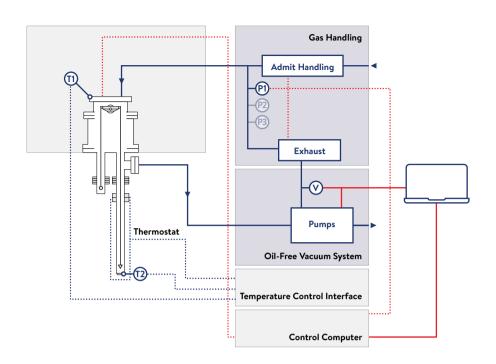
# IGA-001

## High accuracy gravimetric sorption analyzer, for precise characterization of gas sorption equilibria & kinetics.

The IGA-001 is a dedicated single component gas sorption analyzer for the study of gas interactions with both solids and liquids.

#### Typical application areas:

- Hydrogen and natural gas storage
- Gas solubility in ionic liquids
- Thermodynamic and kinetic studies



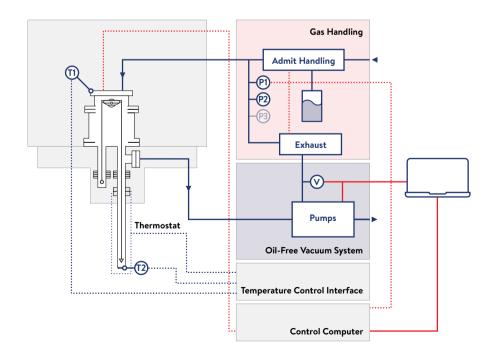
## IGA-002

Single component gravimetric analyzer, for precise characterization of gas & vapor sorption equilibria & kinetics.

The IGA-002 is a high resolution vapor sorption analyzer for precisely characterizing vapor-solid interactions.

#### Typical application areas:

- Water and organic vapor sorption
- Diffusion coefficient determination
- Vapor sorption in polymers



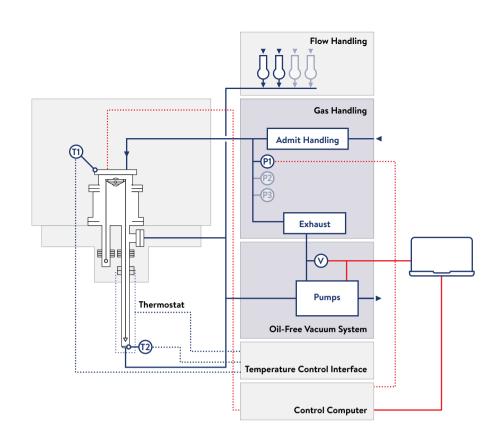
# IGA-003

High accuracy gravimetric analyzer, with combined pressure & flow control for precise characterization of thermodynamics & kinetics.

An optional vapor generator module allows water or organic solvent vapor to be delivered as part of the gas mixture so more complex investigations can be performed.

#### Typical application areas:

- Temperature Programmed Desorption/ Oxidation/Reduction (TPD/TPO/TPR)
- Thermodynamic and kinetic studies
- Energy gas storage



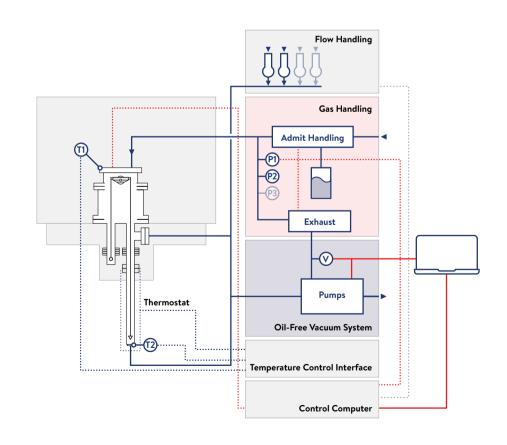
## IGA-100

Advanced gravimetric analyzer for high resolution gas and vapor sorption combined with high pressure TGA.

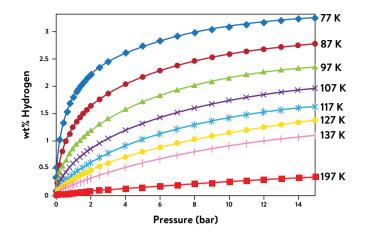
An automated multiple inlet flow control system allows mixed gas experiments, while anti-condensation protection and active pressure regulation enable high resolution vapor measurements.

#### Typical application areas:

- Moisture and organic vapor sorption
- Diffusion coefficient determination
- Thermogravimetric Analysis (TGA) and Evolved Gas Analysis (EGA)
- Catalyst characterization

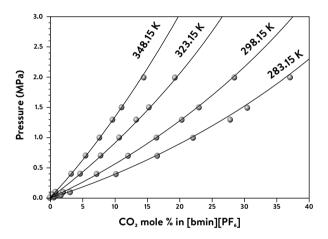


## **EXAMPLE APPLICATION DATA**



**Figure 1:** Hydrogen adsorption by a polymer of intrinsic microporosity measured at cryogenic temperatures.

Reproduced from S. Tedds et al, Faraday Discuss., 2011, 151, 75-9 with permission from The Royal Society of Chemistry.



**Figure 3:** Experimentally determined CO<sub>2</sub> gas solubilities in ionic liquid [bmim][PF<sub>4</sub>] compared with equation of state model.

Reprinted (adapted) with permission from M. B. Shiflett et al Ind. Eng. Chem. Res. 2005, 44, 12, 4453-4464. Copyright 2005 American Chemical Society.

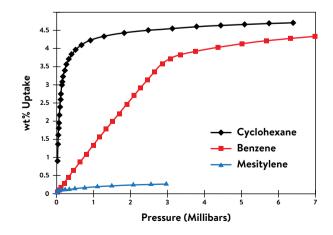
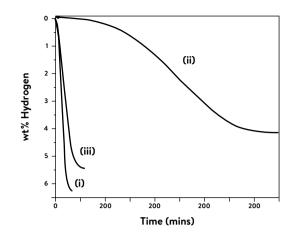
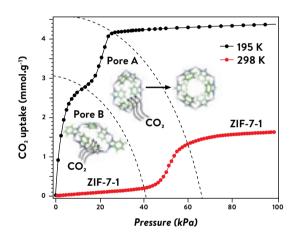


Figure 5: Cyclohexane, benzene and mesitylene organic vapor sorption by ZSM-5 zeolite, illustrating steric separation of vapor species.



**Figure 2:** Hydrogen desorption kinetics at 10 mbar and 673 K for MgH<sub>2</sub> showing improvement in kinetics for treated samples (i) and (iii).

Reproduced from S. R. Johnson et al, Chem. Commun., 2005, 2823-2825 with permission from The Royal Society of Chemistry.



**Figure 4:** CO<sub>2</sub> adsorption by a metal-organic framework, ZIF-7, showing adsorption-induced structural dynamics.

Reproduced from P. Zhao et al, Nat Commun 10, 999 (2019) under CC BY 4.0.

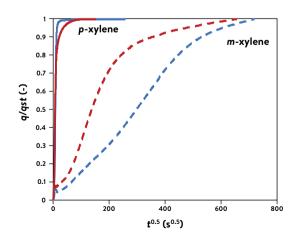


Figure 6: Kinetics of xylene isomer adsorption at 10 mbar and 323 K for pure ZSM-5 (red traces) and silicalite-coated ZSM-5 (blue traces).

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# **IGA TECHNICAL SPECIFICATIONS**

#### WEIGHT

Balance capacity	1 g (standard), or 5 g (optional)
Weighing range	0 – 200 mg (standard)
Resolution	0.1 μg (0.2 μg with optional 5 gram balance)
Stability	± 1 μg long term (± 0.1 μg short term)

#### PRESSURE

Design pressure	10 bar (standard), or 20 bar (optional)
Typical accuracy	± 0.05 % of range
Transducer ranges (up to 3 per system)	1, 10, 20 bar 2, 10, 100 mbar
Base vacuum	< 10 <sup>-6</sup> mbar
Typical setpoint regulation accuracy	± 0.02 % of range

#### TEMPERATURE

77 – 1273 K
Platinum Resistance Thermometer (Pt100) or Type-K Thermocouple
± 0.1 K (Pt100) or ± 1 K (Type-K)
± 0.05 K
± 0.1 – 1 K
0.05 – 20 K/min programmable
± 0.1 K
50 °C (IGA-002 and IGA-100 models)

#### MASS SPECTROMETER OPTIONS

Atomic mass range	1–200 AMU standard (1-300 AMU optional)	It is Hiden Isochema's po
	0.1 to 1 ppm, subject to spectral interference Better than 20 ppb (Triple Mass Filter option)	to continually improve product performance an therefore specifications
Detector	Dual Faraday/Electron Multiplier	are subject to change.

## **SUPPORT**

Hiden Isochema offers unrivalled technical support free of charge, for the lifetime of the instrument. Telephone and email access to our team of highly gualified engineers with a guaranteed response within 24 hours. Full 12 month warranty as standard. A range of service contracts available.

## **CONTACT US**

Tel: +44 (0) 1925 244 678 Email: info@hidenisochema.com Web: www.hidenisochema.com



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